

02

Engineering Change Orders

Odoo 19 Enterprise · PLM

An ECO is the formal process for proposing, reviewing, and approving changes to products and Bills of Materials.

1 Create an ECO

PLM [↗](#) Engineering Change Orders [↗](#) **NEW**

Click New to raise an ECO.

ECO FIELDS

Name *	Short description of the change – e.g. "Replace aluminium bracket with steel".
Type *	ECO Type – categorises the change for routing and reporting.
Product *	The product being changed.
Bill of Materials *	Which BoM version this ECO modifies.
Responsible *	Engineer or product manager owning this change.
Effective Date	When the change should take effect in production. Leave blank for immediate.

2 Review and approve

START REVISION

Click Start Revision to create a working copy of the BoM for editing. Make the proposed changes on the working copy – add, remove, or modify components. Send for approval by moving the ECO to the review stage. Approvers review the changes, add comments, and approve or refuse. Once approved, click Apply Changes to update the live BoM and increment the version number.